## IN THE CLAIMS

- 7. (currently amended): A [[high-strength]] part, comprising:
  - a [[part]] component made from a photo-curable polymer, said

    [[part]] component having opposing interior surfaces

    bordering an interior of said part; and
  - a strength cured material interposed filled between and bonded to said opposing interior surfaces, said cured material adding a strengthening property to said part.
- 8. (currently amended): A [[high-strength]] part as in claim 7 further comprising a plurality of spaced apart internal supports made from said photo-curable polymer, said plurality of spaced apart internal supports further being integral with extending between said opposing interior surfaces to create a gap therebetween and separate from said cured material.
- 9. (currently amended): A [[high-strength]] part as in claim 7 wherein said strength cured material comprises a mixture of an epichlorohydrin resin, a catalyst and filler particles.

- 10. (currently amended): A [[high-strength]] part as in claim 9 wherein said catalyst is selected from the group consisting of methylendomethylene, hexahydrophthalic anhydride, dodecenylsuccinic anhydride, and polyamide.
- 11. (currently amended): A [[high-strength]] part as in claim 9 wherein said catalyst is methylendomethylene mixed with said epichlorohydrin resin in a proportion of 80-90 weight percent of said epichlorohydrin resin.
- 12. (currently amended): A [[high-strength]] part as in claim

  11 wherein said filler particles are glass fibers in the range

  of 1/32 to 1/64 of an inch in length.
- 13. (currently amended): A [[high-strength]] part as in claim

  12 wherein said glass fibers are 50-60 weight percent of said

  epichlorohydrin resin.
- 14. (currently amended): A [[high-strength]] part as in claim 9, said mixture further comprising aluminum powder in a proportion up to 10 weight percent of said epichlorohydrin resin.

- 15. (currently amended): A [[high-strength]] part as in claim 7 wherein said strength cured material comprises a mesh wetted with a catalyzed epichlorohydrin resin.
- 16. (currently amended): A [[high-strength]] part as in claim
  15 wherein said catalyzed epichlorohydrin resin uses a catalyst
  selected from the group consisting of methylendomethylene,
  hexahydrophthalic anhydride, dodecenylsuccinic anhydride, and
  polyamide.
- 17. (currently amended): A [[high-strength]] part as in claim
  16 wherein said catalyst is methylendomethylene mixed with a
  epichlorohydrin resin in a proportion of 80-90 weight percent of
  said epichlorohydrin resin.